

## Graphene dispersions in alkanes: toward fast drying conducting inks

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### Abstract

Conducting inks are becoming widely popular, however the vast majority of them are formulated in polar solvents having high boiling points. Therefore, ink drying acts as a bottle-neck in a roll to roll printing process. However, graphene dispersions in non-polar solvents are usually colloidal unstable. Here, we developed a highly-conductive fast-drying graphene ink in nonpolar alkanes. For this purpose, graphite was exfoliated in isooctane in the presence of a block-polymer, poly(CEM11-b-EHA<sub>7</sub>) containing pendant cholesterol groups. This cholesterol-based stabilizer forms non-covalent supramolecular interactions with the graphene conjugated system.[1] The electrochemical and structural properties of the graphene inks can be tailored by carefully tuning the surface coverage of graphene leaflets by the polymer. The sheet resistance ( $R_s$ ) of the graphene films decreases when surface coverage of the graphene flakes decreases, with  $R_s$  reaching approximately  $700 \Omega$  (specific capacitance  $7.9 \mu\text{F}\cdot\text{cm}^{-2}$ ) for a film thickness of  $6 \mu\text{m}$  on non-treated glass at 23% surface coverage. By surface treating glass with an adhesion promoter (HMDS),  $R_s$  as low as  $80 \Omega$  can be reached. Furthermore, in comparison to water based inks, the alkane ink is shown to dry instantaneously. Thus, such ink formulations are expected to have a high potential in the development of roll-to-roll printed electronics.

### References

[1] Nguendia JZ, Zhong W, Fleury A, De Grandpré G, Soldera A, Sabat RG, Claverie JP. Chem Asian J. 5 (2014) 1356-64.

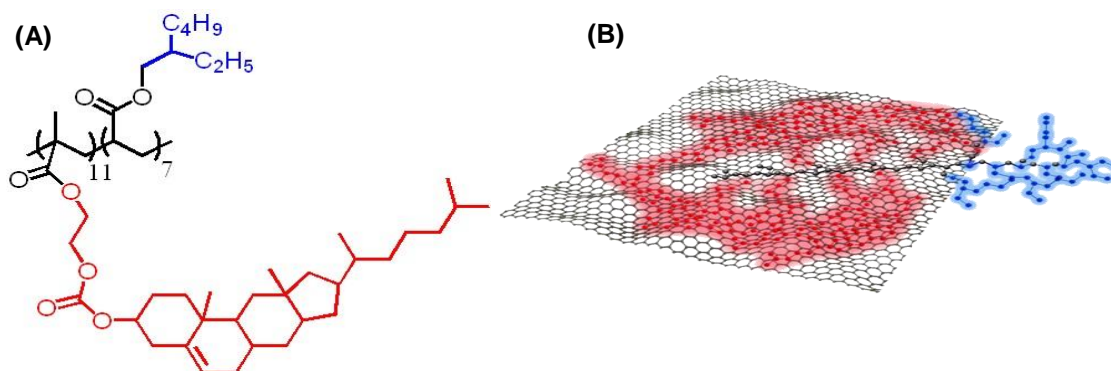


Figure 1: (A) Chemical structure of poly(CEM11-b-EHA<sub>7</sub>), (B) Schematic illustration of the cholesterol containing polymer adsorbed on a graphene flake.